

Date: Tuesday, 8/7/2007 11:38:55 AM  
User: Jean-Luc Menard

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: RUBBER CUSHION
Job Number	33834		
Estimate Number	12983		
P.O. Number	N/A	Part Number	: D3595063530
This Issue	8/7/2007	S.O. No.	: N/A
Prsht Rev.	NC	Drawing Number	: D3595 REV A
First Issue	N/A	Project Number	: N/A
Previous Run	N/A	Drawing Revision	: A
Written By	8/7/07-08-07		
Checked & Approved By			
Comment	Est Rev:A	New Issue 07-08-07	JLM Verified By: 3
Qty: 50 Um: Each			

## Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	D3595	Rubber Cushion (per sq ft) 	
Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0290 sf(s) X Rubber Cushion (per sq ft) .125" thk Batch: M103 838		SAD 07/08/07	
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D3595 Dwg Rev: A Prog Rev: A		SAD 07/08/07 50	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		SAD 07/08/07 50	
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK		En 07/08/08 (X50) <i>contd</i>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST408		Pc7/8/8 50	

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Drawing Name: RUBBER CUSHION

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Part Number: D3595063530

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(50)

Comment: FINAL INSPECTION/W/O RELEASE

8/7/08

Job Completion



8/7/08

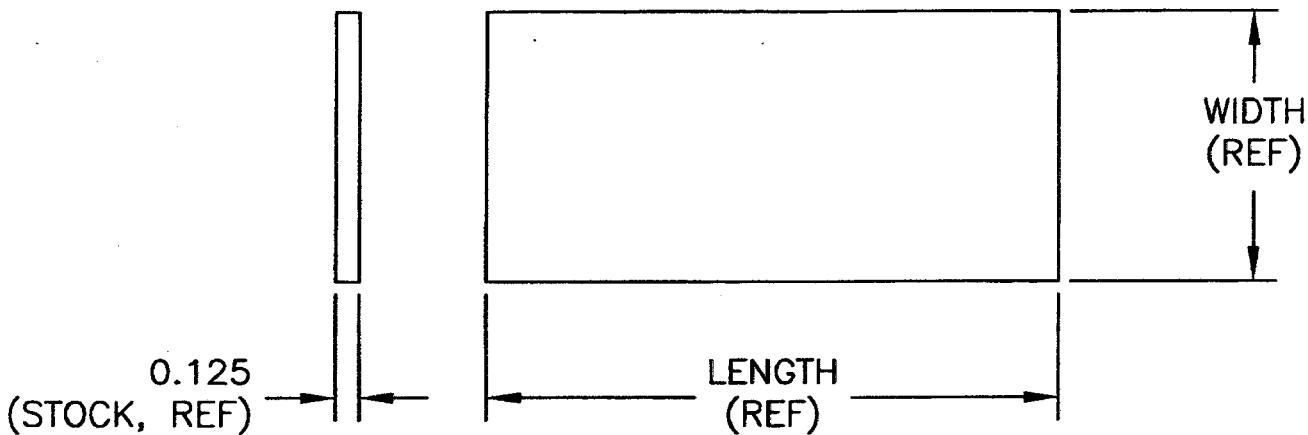
**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

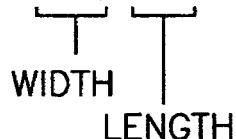
RELEASED

07.02.14 *[initials]*

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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## DART AEROSPACE LTD

Work Order: 33834

Description: Rubber cushion

Part Number: D3595063530

Inspection Dwg: 13595 Rev: A

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Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X

## First Article

1

## Prototype

Measured by:

SAD

Audited by

6

#### **Prototype Approval:**

WPA

— 5 —

7 | 08 | 02

Date

07/08/08

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	